

### DESCRIPTION and USES

This 100% acrylic paint will provide a durable finish on exterior vertical surfaces. It offers superior fade resistance, optimized mold and mildew control, and low temperature cure (as low as 36°F). It is self-priming and is low VOC. endura Flat is a premium exterior paint for use on vinyl, trim, metal, masonry and many other surfaces where a long-lasting finish is required. With proper preparation, this product may be used on aluminum or vinyl siding. Surface dirt is easily washed off this tough 100% acrylic finish paint. This paint dries quickly and tools are easily cleaned after use with soap and water.

### SURFACE PREPARATION

All surfaces to be painted must be clean and free of standing water. Slightly damp surfaces can be painted. All bare surfaces must be primed with the recommended primer. Previously painted surfaces should be washed thoroughly to remove chalk and dirt. New poured or precast concrete should be treated with a 10% solution of Muriatic Acid in water to remove unreacted cement.

### APPLICATION

Apply with a brush, roller or airless spray. During warm, windy weather dampening the surfaces with a mist of water will aid application. Avoid painting on hot surfaces or direct sunlight.

### SAFETY INFORMATION

For complete safety information, refer to the SAFETY DATA SHEET for this product.

### COLORS

This product is available in white and all *Color Studio* and *Color Folio* Colors.

The suggestions for use and technical data here given are accurate to the best of our knowledge and are offered in good faith. Because the conditions and use of our products are beyond our control, our liability, if any, is limited to the replacement of defective material only. RepcoLite Paints, Inc. DISCLAIMS ALL OTHER WARRANTIES relating to our products and DISCLAIMS ALL WARRANTIES RELATING TO THEIR APPLICATION, expressed or implied, INCLUDING but not limited to warranties of merchantability and fitness for a particular purpose. TECHNICAL DATA IS SUBJECT TO CHANGE WITHOUT NOTICE.

### TECHNICAL DATA

<b>Finish:</b>	Flat
<b>Vehicle Type:</b>	100% Acrylic
<b>Volume Solids:</b>	32%
<b>Coverage:</b>	200 – 400 SF/Gallon (depending on surface porosity.)
<b>Dry Time:</b>	
<i>Touch:</i>	45 Minutes
<i>Recoat:</i>	4 Hours (recoat times can be affected by differences in temperature and humidity).
<b>Primer:</b>	
<i>Brick/Block:</i>	44612 Acrylic Block Filler
<i>Poured Concrete:</i>	Self Prime (see APPLICATION)
<i>Ferrous Metal:</i>	44917 Metl-Clad Primer
<i>Non-ferrous Metal:</i>	44810 Metl-Clad QD Primer 44510 Zip Prime-WB
<i>Plastic:</i>	44510 Zip Prime-WB
<i>Wood:</i>	44710 #65 Exterior Primer 44510 Zip Prime-WB
<b>VOC:</b>	75 g/l
<b>Clean Up:</b>	Water

### PRODUCT CODE INFORMATION

46610	endura Flat—White
46602	endura Flat—352 Base
46603	endura Flat—353 Base
46606	endura Flat—356 Base

#### RepcoLite Paints, Inc.

473 W. 17<sup>th</sup> St.

Holland, MI 49423

(616) 396-1275

[www.repcolite.com](http://www.repcolite.com)